

Garant
Die, M: M2,3


Order data

Order number	140400 M2,3
GTIN	4045197083449
Item class	11K

Description

Version:

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer. Lapped and nitrided**, rake approx. 15°. with old DIN profile.

Technical description

Pitch	0.4 mm
Height	5 mm
External Ø	16 mm
Tolerance class	DIN 13 6g
Thread size	M2.3
Thread type	M
Flank angle	60 degrees
Tool material	HSS E

Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1100 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable		
INOX > 900 N/mm ²	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		